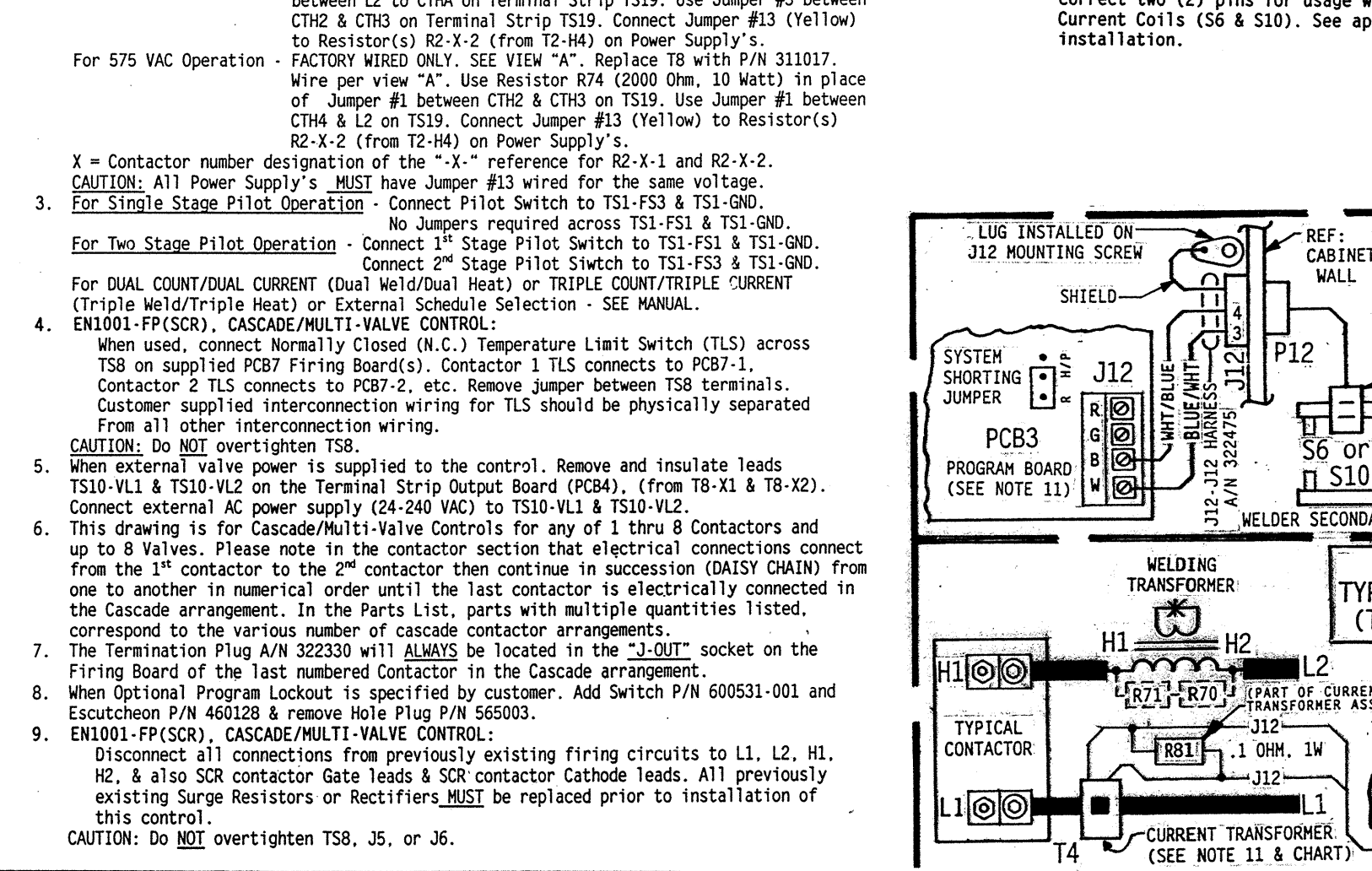


QTY.	DESIG.	PART NO.	DESCRIPTION
1	PCB1	600685-001	Assem., Dial Plate, EN1001 Cascade, Consisting of: 600543-001 Assem., Switch, Front Panel Display Board 540298 515096 Display Window, Panel, Red Filter, Cont. & Valve, EN1001 Casc. 515104 Display Window, Panel, Red Filter, LED, EN1001 Cascade Assem., PCB, Program Board, EN1001 Cascade/Multi-Valve Assem., PCB, Cont. Weld & Valve Indicator Board, EN1001 Casc. 322342 Assem., Harness, Seq. Display Bd/Program Bd/LED Indicator Bd.
1	PCB3	600531-001	Assem., Switch, Keylock, Momentary, SPST
1	J3	322418	Assem., Harness, Power, EN1001-FP(SCR), Cascade/Multi-Valve
1	J4A-J4A-JA	322420	Assem., Harness, Program Bd./Output Bd./Input Bd., EN1001-FP(SCR)
1	J7-IN	322421	Assem., Harness, Program Bd. to Firing Board, EN1001-FP(SCR)

QTY.	DESIG.	PART NO.	DESCRIPTION
1	TS19	335034	Terminal Strip, 10 Pin, 20A, (Part of J3 Harness)
1	T1	310001	Transformer, Control, (Part of J3 Harness)
1	T8	311002	Transformer, Valve, 150VA, 230/460V
1	T8	311017	Transformer, Valve, 150VA, 575V
1	T8	311019	Transformer, Valve, 150VA, 380/408/415V
1	T8	311022	Transformer, Valve, 250VA
1	T8	311023	Transformer, Valve, 500VA
2	(T8)	325149	Assem., Wire, Valve Transformer, 22 Ga., Black
1	F1	308010	Fuseholder, 1 Pole, Mini, 600V, HPC-L(BBS)
1	F1	307024	Fuse, Control, 1/4A, FNG-R-1/4 or KDR-1/4
1	F6-14	307022	Fuse, 1 Amp, Slow Blow, 2AG, (Part of 410322)
1-8	600547-005	Assem., Power Supply, Selectable 230/380/460/575V, Consisting of: 600548-003 Transformer, Sense, (Part of 600547-005)	
1-8	R1-2	225016	Resistor, Power, Surge, 500 Ohm, 100W, (Part of 600547-005)
1-8	(R1-2)	325024	Assem., Wire, Surge Resistor, 18 Ga., Black, (Part of 600547-005)
1-8	PCB7-1 thru 8	410323-001	Assem., PCB, Firing Board, Cascade, (Mounted on Power Supply)
1	J1N-JOUT	322348-006	Assem., Harness, Firing Bd., Input to Output
1	JOUT	322330	Assem., Termination Plug, Cascade Firing Bd. (SEE NOTE 7)
1	R74	600648	Assem., Resistor, Power, 2000 Ohm, 10W, (For 575V)
1	J4	346004	Lug, Screw, Chassis GND, 5/16" Bolt to 2/0 Wire
1	PCB2	410329	Assem., PCB, Terminal Strip Input Bd., Cascade
1	PCB4	510236	Assem., PCB, Terminal Strip Output Bd., Cascade Plate Mounting, Terminal Strip Input & Output Boards
* T4	SEE CHART	SEE CHART	Assem., Transformer, Current, 200:5, P2
* T4	SEE CHART	SEE CHART	Assem., Transformer, Current, 500:5, P5
* T4	SEE CHART	SEE CHART	Assem., Transformer, Current, 1000:5, P10
* S6	600667	600668	Assem., Secondary Current, 6" Coil Rogowski
* S10	600668	600668	Assem., Secondary Current, 10" Coil Rogowski
* J12-J12	322475	322475	Assem., Harness, Secondary Current, Rogowski Coil
1	510268	510269	Flat Plate, 9" x 23-5/8", Firing Board, EN1001-FP(SCR)
1	510269	510269	Flat Plate, 9" x 23-5/8", Input/Output & Power Supply
1	700112	700112	Manual, EN1001 Cascade, (Used w/700185)
1	421438-009	421438-009	Application Note, EN1001 Cascade, (Addendum to 700112)
1	421438-009	421438-009	Logic Diagram, EN1001 Cascade
1	421438-009	421438-009	Wiring Diagram, EN1001-FP(SCR), Cascade/Multi-Valve



CAUTION - READ MANUAL & ALL NOTES BEFORE INSTALLING OR OPERATING CONTROL. SEE NOTE 1. NO CIRCUIT CALIBRATION OR ADJUSTMENT EVER REQUIRED.

NOTES:

- It is recommended that control wiring (i.e., initiation, pressure switch, etc.) be physically separated from the high voltage wiring (115 volts or higher).
- For 460 VAC Operation - Use Jumper #1 on T8 & T519. Connect Jumper #13 (Yellow) to Resistor(s) R2-X-2 (from T2-H4) on Power Supply's. As shipped unless otherwise specified.
- For 230 VAC Operation - Use Jumper #2 on T8 & T519. Connect Jumper #13 (Yellow) to Resistor(s) R2-X-1 (from T2-H4) on Power Supply's.
- For 380 VAC Operation - FACTORY WIRED ONLY. Replace T8 with P/N 311019. Wire per view "B". Use Jumper #3 on T8 & T519. Add Jumper #3 between L2 to CTH4 on Terminal Strip TS19. Use Jumper #3 between CTH2 & CTH3 on Terminal Strip TS19. Connect Jumper #13 (Yellow) to Resistor(s) R2-X-2 (from T2-H4) on Power Supply's.
- For 575 VAC Operation - FACTORY WIRED ONLY. See VIEW "A". Replace T8 with P/N 311017. Wire per view "A". Use Resistor R74 (2000 Ohm, 10 Watt) in place of Jumper #1 between CTH2 & CTH3 on TS19. Use Jumper #1 between CTH4 & L2 on TS19. Connect Jumper #13 (Yellow) to Resistor(s) R2-X-2 (from T2-H4) on Power Supply's.

X = Contactor number designation of the "X" reference for R2-X-1 and R2-X-2. CAUTION: All Power Supply's MUST have Jumper #13 wired for the same voltage.

For Single Stage Pilot Operation - Connect Pilot Switch to TS1-F53 & TS1-GND.

For Two Stage Pilot Operation - Connect 1st Stage Pilot Switch to TS1-F53 & TS1-GND. Connect 2nd Stage Pilot Switch to TS1-F53 & TS1-GND.

For Dual Count/Drum Current (Dual Helix/Drum Heat) or Triple Helix/Drum Current (Triple Helix/Drum Heat) or External Schedule Selection - SEE MANUAL.

4. EN1001-FP(SCR), CASCADE/MULTI-VALVE CONTROL: When used, connect Normally Closed (N.C.) Temperature Limit Switch (TLS) across T58 on supplied PCB7 Firing Board(s). Contactor 1 TLS connects to PCB7-1. Contactor 2 TLS connects to PCB7-2. etc. Remove jumper between T58 terminals. Customer supplied interconnection wiring for TLS should be physically separated from all other interconnection wiring. CAUTION: DO NOT overtighten T58. When external valve power is supplied to the control, remove and insulate leads TS10-VL1 & TS10-VL2 on the Terminal Strip Output Board (PCB4). (From T8-X1 & T8-X2). Connect external AC power supply (24-240 VAC) to TS10-VL1 & TS10-VL2.

5. This drawing is for Cascade/Multi-Valve Controls for any of 1 thru 8 Contactors and up to 8 Valves. Please note in the contactor section that electrical connections connect from the 1st contactor to the 2nd contactor then continue in numerical order (1-8) from one to another in numerical order until the last contactor is electrically connected in the Cascade arrangement. In the Parts List, parts with multiple quantities listed, correspond to the various number of cascade contactor arrangements.

6. The termination Plug A/N 322330 will ALWAYS be located in the "J" socket on the Firing Board of the last numbered contactor in the Cascade arrangement.

7. When Optional Program Lockout is specified by customer, Add Switch P/N 600531-001 and Escutcheon P/N 460328 & remove Hole Plug P/N 460503.

8. EN1001-FP(SCR), CASCADE/MULTI-VALVE CONTROL: Disconnect all connections from previously existing firing circuits to L1, L2, H1, H2, & also SCR contactor Gate leads & SCR contactor Cathode leads. All previously existing Surge Resistors or Rectifiers MUST be replaced prior to installation of this control. DO NOT overtighten T58, J5, or J6.

10. All customer Connection Wiring to be made with #18 Ga. Wire Minimum.

11. CURRENT TRANSFORMER (T4) CONNECTIONS: Wire per view "B". Current Transformer Coil (T4) MUST be installed ONLY on L1. Wires from Current Transformer (T4) to J12 should be kept as short as possible. SECONDARY CURRENT COILS (S6 & S10) CONNECTIONS: Wire per view "D". Secondary Current Coils (S6 & S10) may be used in place of Current Transformer (T4). Add J12-J12 Harness 322475.

NOTE: Program Board A/N 410363 MUST have the System Shorting Jumper installed into the correct two (2) pins for usage with either a Current Transformer (T4) or Secondary Current Coils (S6 & S10). See applicable View "B" or "D" for correct Jumper installation.

MANUFACTURING INSTRUCTIONS:
See Drawing #60623 for Firing Board Flat Plate Assembly.
See Drawing #60623 for Input/Output & Power Supply Flat Plate Assembly.
See Drawing #440468 for Packing Instructions.
See Drawing #440469 for Label Locations.
See Drawing #440467 for Current Transformer Assembly.
See Drawing #440478 for Secondary Current Coil Assembly.

NOTICE FOR SERVICE ON THIS CONTROL
Contact Your Machine Dealer OR
ENTRON CONTROLS INC.
DIRECTLY (530) 682-9090
465 EAST RANDY ROAD
CAROL STREAM, IL 00188
FAX # (630) 682-3374

CAUTION: SEE NOTE 2. Control Shipped is wired for 460 VAC Operation unless otherwise specified.

VIEW "D" TYPICAL SECONDARY CURRENT COIL (S6 & S10) CUSTOMER CONNECTIONS

VIEW "B" TYPICAL CURRENT TRANSFORMER (T4) CUSTOMER CONNECTIONS

SCALE	DATE	DRAWN BY	CHK'D BY	APPROVED BY
	11-19-02	DEC	DEC	11-19-02

WIRING DIAGRAM, EN1001-FP(SCR), 9" x 23-5/8" FLAT PLATE, CASCADE/MULTI-VALVE CONTROL, 1-8 EXTERNAL SCR CONTACTORS/8 VALVE OUTPUT CIRCUIT WIRED FOR SELECTABLE 230/380/460/575 VAC OPERATION
NEXT ASSM/SELECT ON DRAWING NUMBER REV