

EN1000/1001 SINGLE SCHEDULE WORKSHEET

SCHEDULE #

CHAINED OR SUCCESSIVE TO SCHEDULE #

SQUEEZE

WELD/HEAT

PERCENT CURRENT

HOLD

OFF

IMPULSES

COOL

VALVE MODE

00 = NO VALVES 01 = VALVE 1 02 = VALVE 2
03 = VALVE 1 & 2 04 = VALVE 3 05 = VALVE 1 & 3
06 = VALVE 2 & 3 07 = VALVE 1 & 2 & 3

CYCLE MODE

00 = NON REPEAT 01 = REPEAT
02 = CHAINED 03 = SUCCESSIVE

SLOPE MODE

00 = NO SLOPE 01 = UPSLOPE 02 = DOWNSLOPE

SLOPE COUNT

COMMENTS

_____ TAP SETTING _____ WELDING PRESSURE _____ MACHINE

EN1000/1001 SINGLE SCHEDULE WORKSHEET

SCHEDULE #

EXTENDED FUNCTIONS

- I.d.** Identification Number – 01-64
- S.E.** Seam Welding Mode – 00=Spot; 01=Seam
- S.S.** Schedule Select – 00=Internal; 01=External; 02=Anti-Tie Down; 03=External Binary
- C.C.** Auto Voltage Compensation/Monitoring (See Manual 700120)
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- b.S.** Back-Step / TLS – 00=Temperature Limit Switch; 01=Back-Step
- P.O.** Process Outputs (See Manual 700120)
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- b.E.** Beat Mode – 00=Non-Beat; 01=Beat during Squeeze; 02=Beat during Squeeze & Weld
- B.7.** 87° Delay – 00=Off; 01=On
- P.P.** Manual Power Factor Programming – 00=Automatic; 01-99=Manual
- S.d.** Squeeze Delay – 00-99
- b.L.** Blocking Delay – 00-99
- t.r.** Turns Ratio – 10-255
- C.r.** Constant Current Modes (See Manual 700120) _____
- r.R.** Range or Ratio (See Manual 700120)
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- C.O.** Current Offset – 00=Off Single; 01-19=On Single; 20=Off All; 21-39=On All
- S.t.** Stepper (See Manual 700120) _____
- P.C.** Pressure Control Mode _____
- b.d.** Background Pressure _____
- S.I.** Sensor Input _____
- P.n.** PIN # of Control _____

See
Manual
700178