

# ENTRON™

## Controls for Resistance Welding WS500 AC Welding Controls Versatile Control for a Variety of Welders



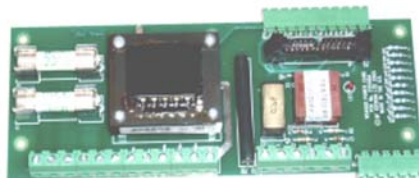
Control cabinet with door-mounted timer, up to 8 programs. Fitted into a sheet steel enclosure with circuit breaker, 24 VDC air valve power supply, appropriate line fusing, safety covers, and an air- or water-cooled SCR power module.

### Features

- 440 VAC or 220 VAC operation
- 50 Hz or 60 Hz operation
- 24 VDC Inputs/Outputs
- 4 inputs and 4 outputs plus weld on/off
- 1 to 8 programs, depending on mode of operation
- Configurable for:
  - Single
  - Spot
  - Repeat Spot
  - Half Cycle
  - Roll Spot
  - Seam
- Two weld intervals, Upslope and Pulsation
- Retract/High-lift option
- Counter with configurable lock-out
- Cross-interlock facility (2 options)
- Built-in test routines

### WS500 AC WELDING CONTROL KIT

Timer, Power Card and Power Supply



*Exclusive ENTRON two year warranty*